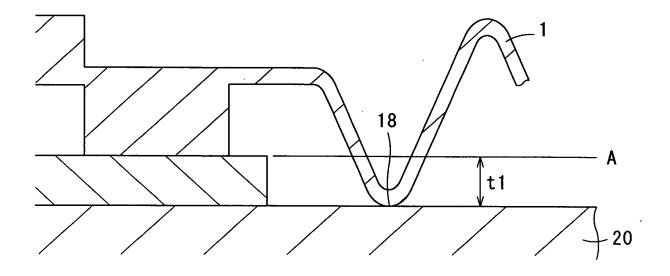
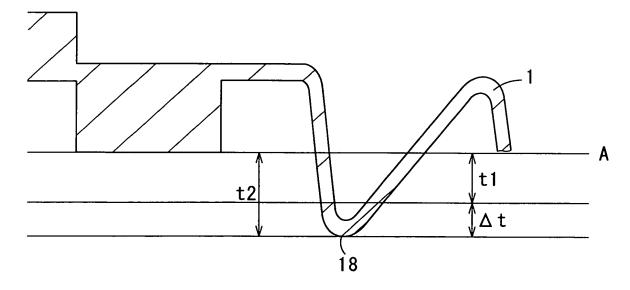
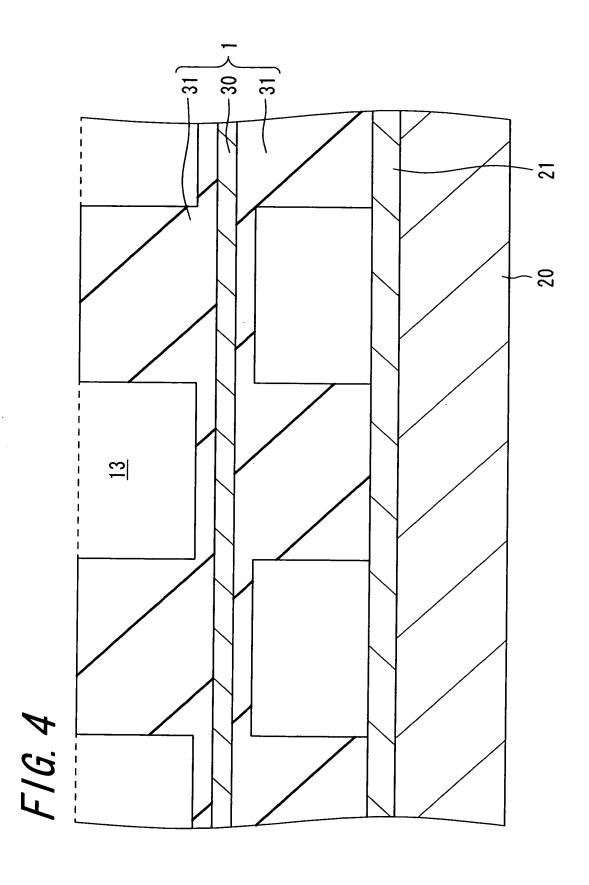


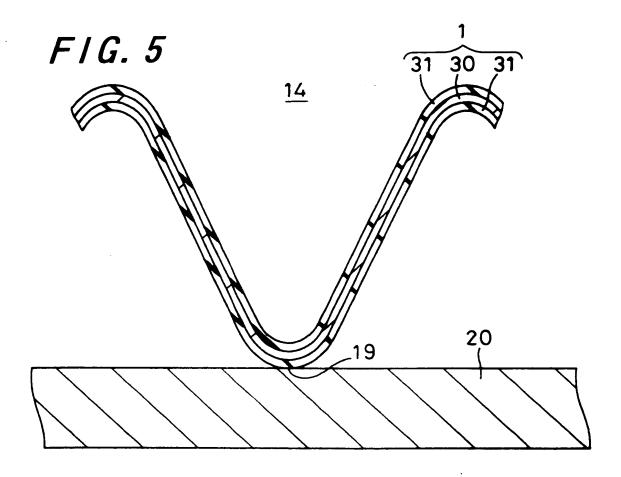
FIG. 3A



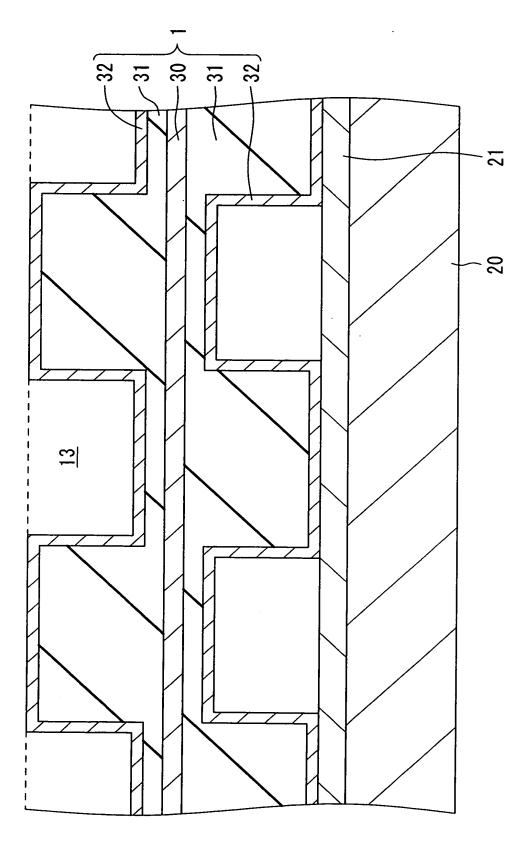
F/G. 3B

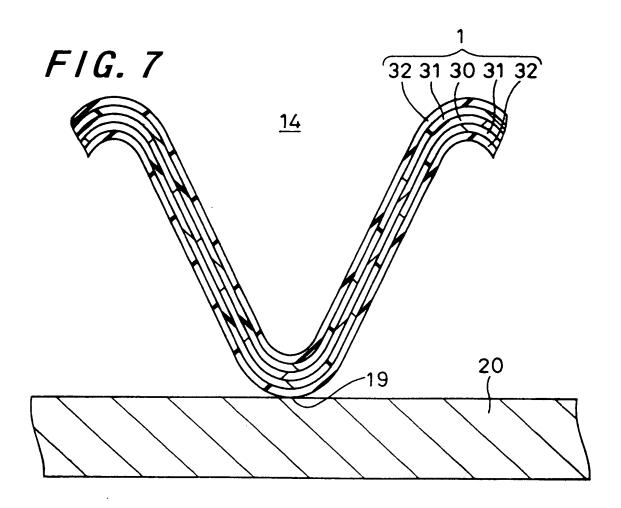


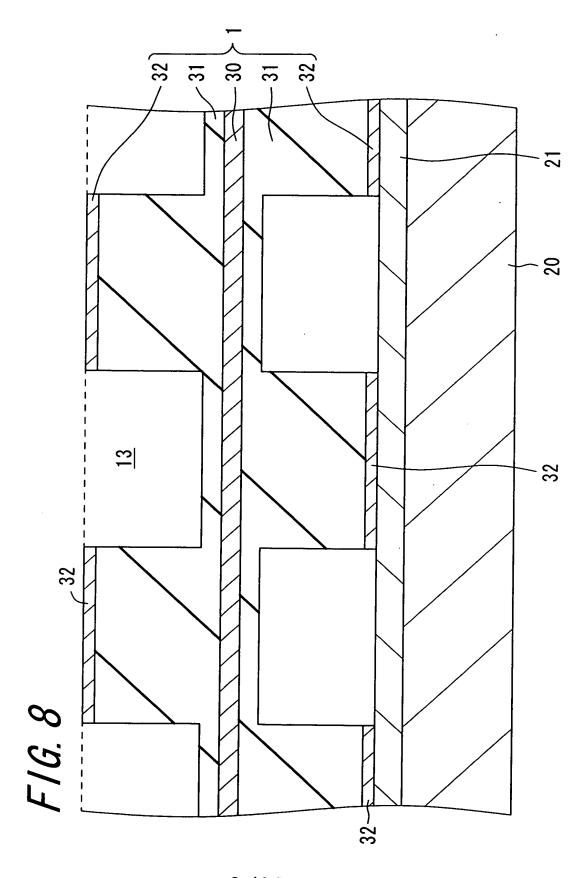




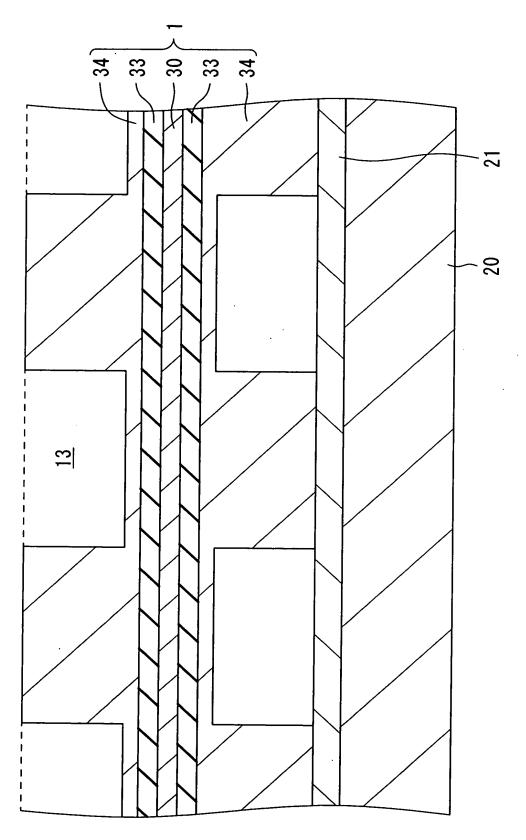
F1G. 6



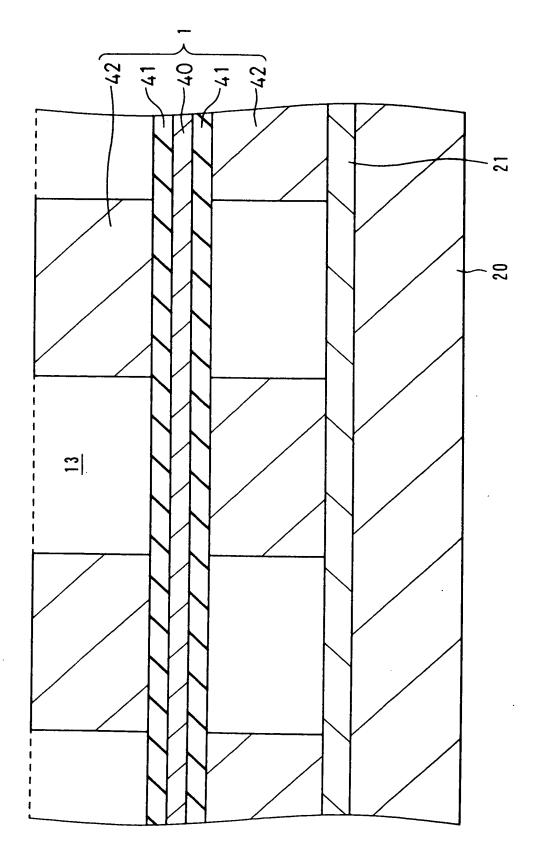


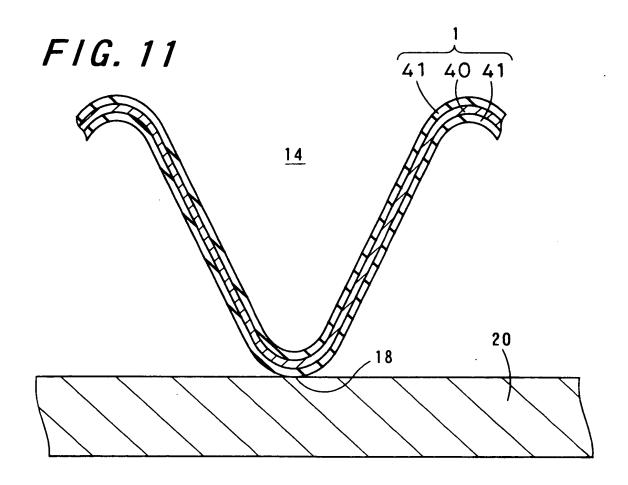


F/G. 9

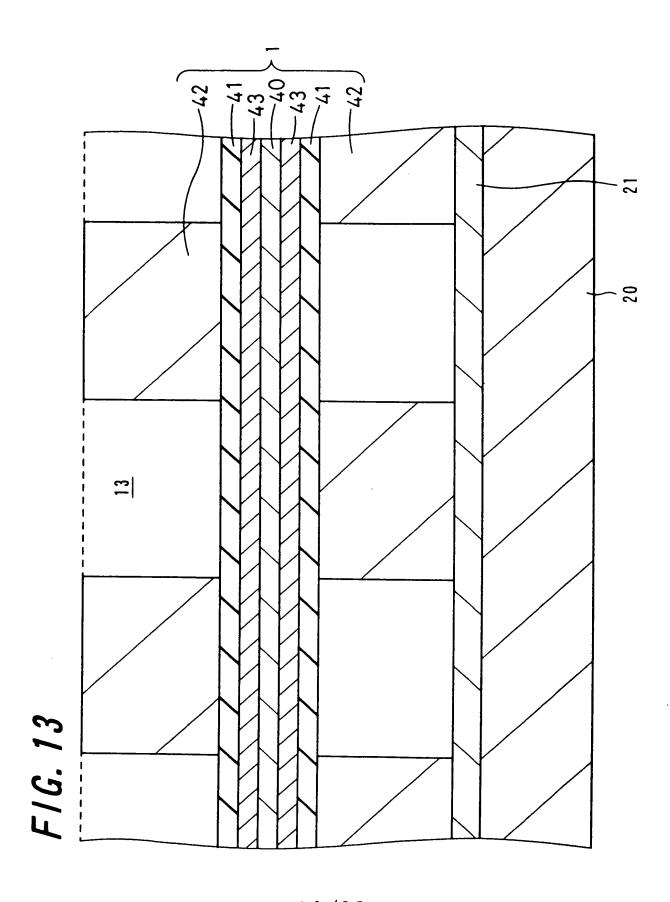


F1G. 10

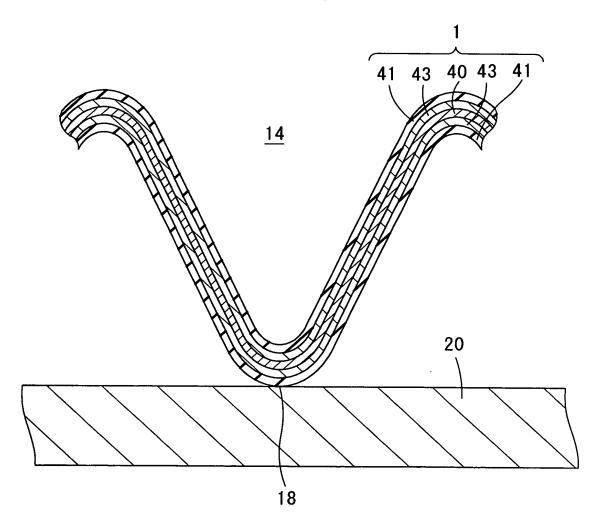


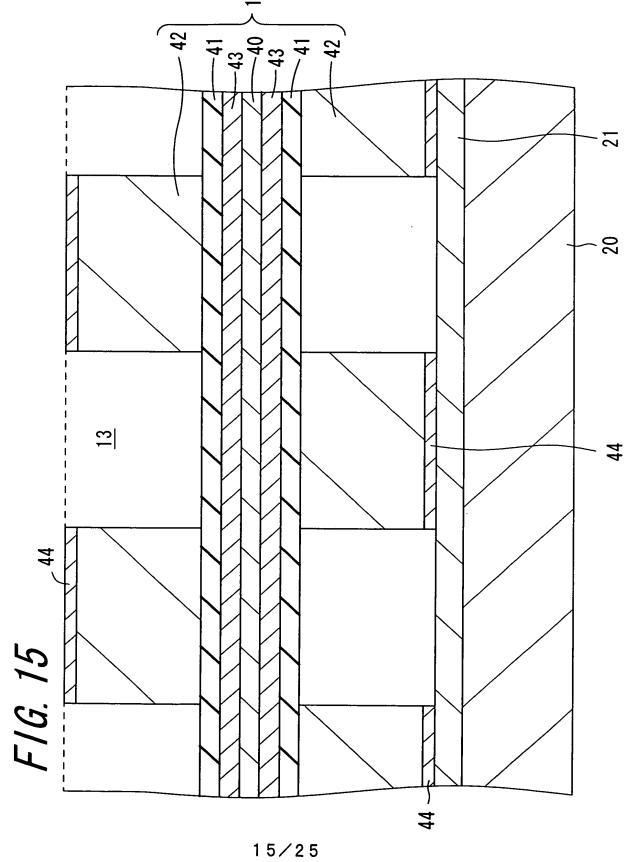


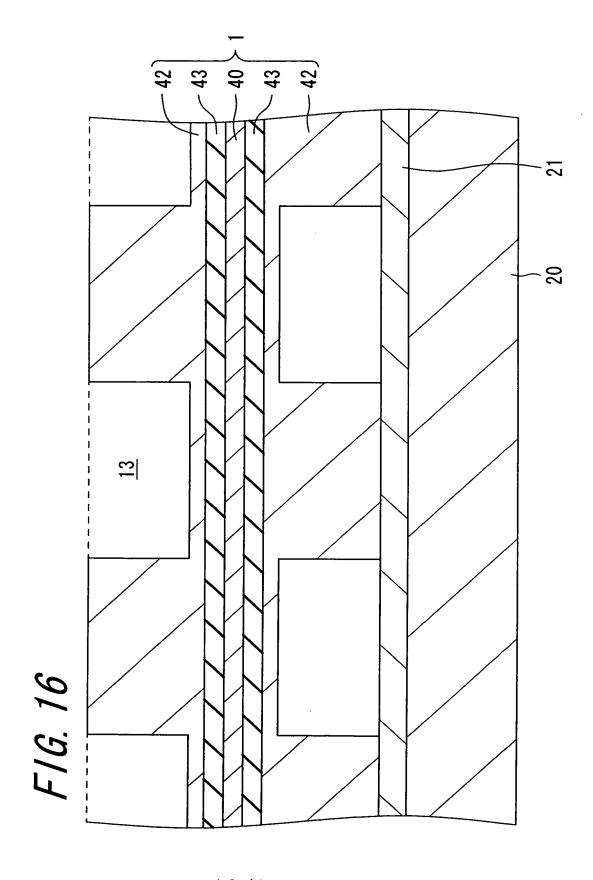
S1 S2 BASE PROCESSING STEP INK PREPARING STEP RESIN LAYER PRINTING STEP S3 RESIN LAYER HARDENING STEP S4 SEALING SECTION FORMING STEP S5



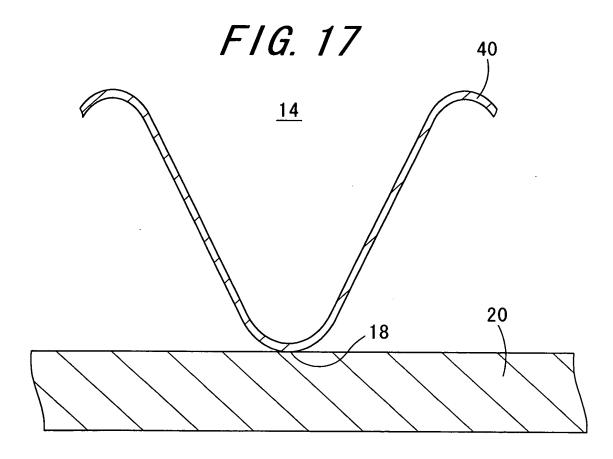
F/G. 14



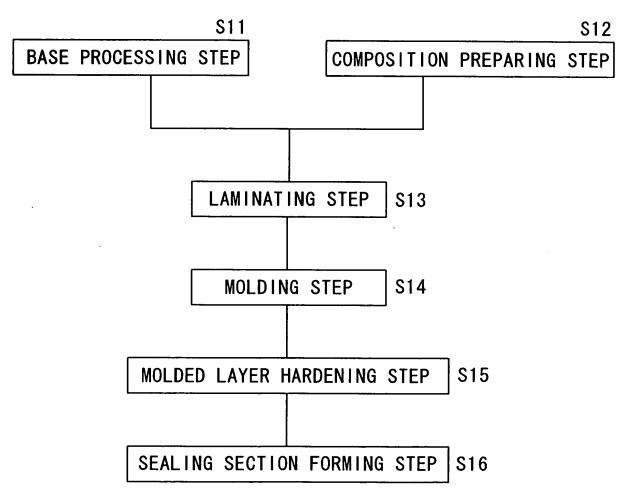


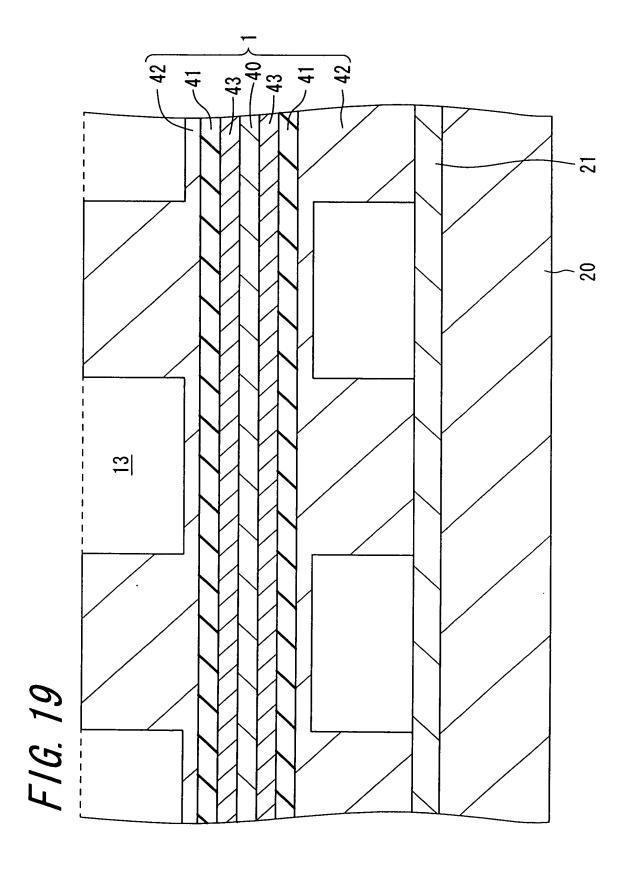


7

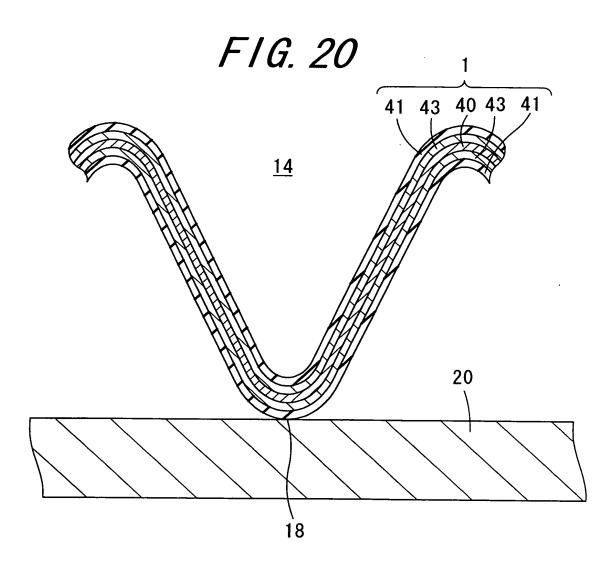


F/G. 18





0



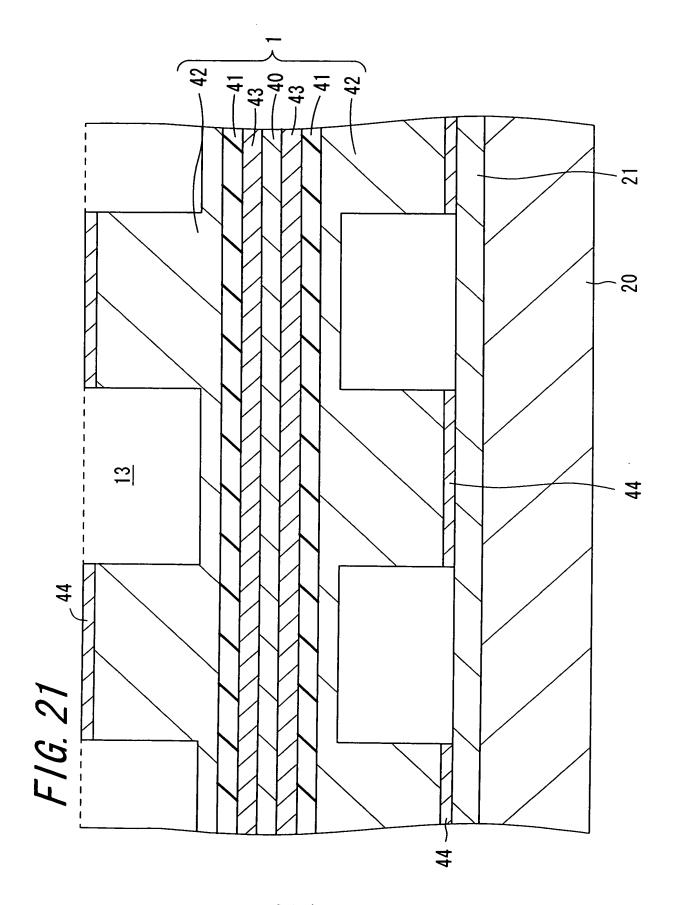
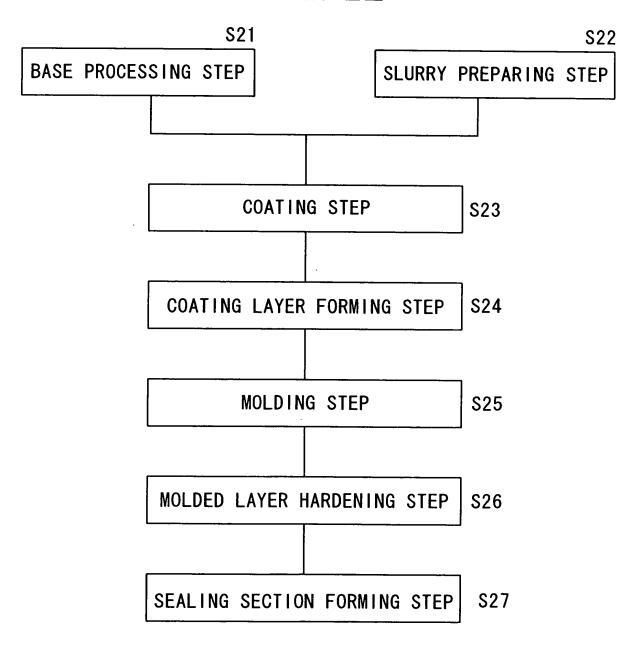
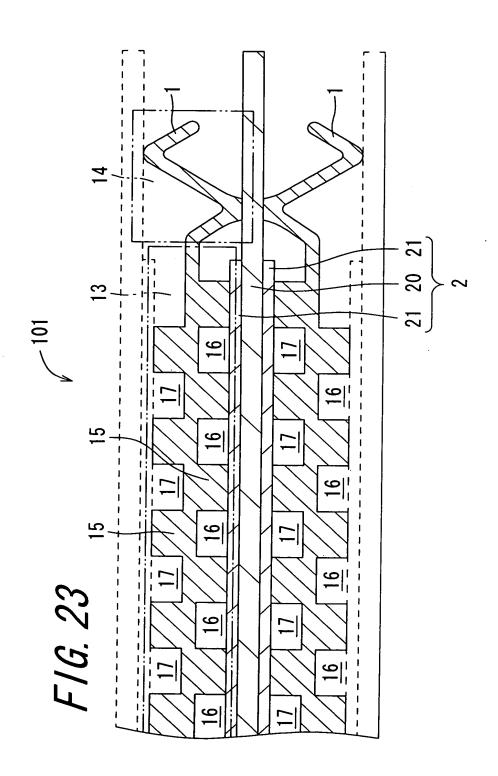
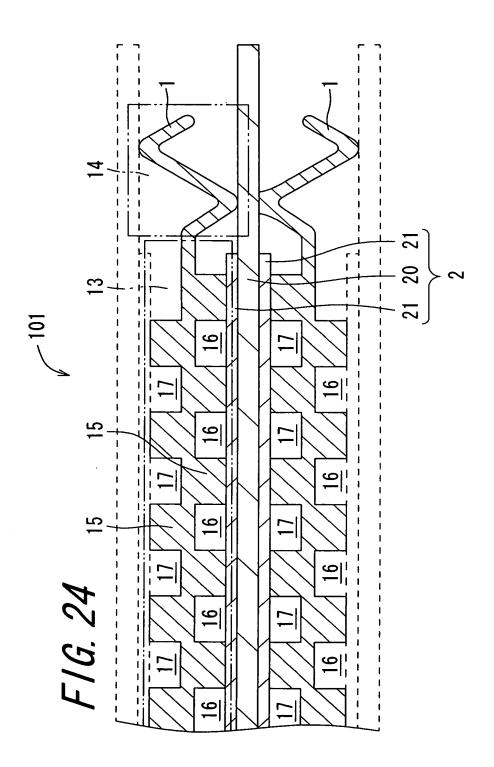


FIG. 22







CEN

